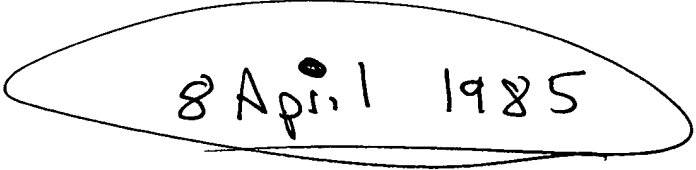


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<b>(51) International Patent Classification<sup>4</sup> :</b> A61L 9/04, A61K 31/70 A61M 11/00, B05B 7/30 A61M 37/00	<b>A1</b>	<b>(11) International Publication Number:</b> WO 86/ 05987 <b>(43) International Publication Date:</b> 23 October 1986 (23.10.86)
<b>(21) International Application Number:</b> PCT/US86/00665 <b>(22) International Filing Date:</b> 2 April 1986 (02.04.86) <b>(31) Priority Application Number:</b> 723,859 <b>(32) Priority Date:</b> 16 April 1985 (16.04.85) <b>(33) Priority Country:</b> US  <b>(71) Applicant:</b> NASTECH PHARMACEUTICAL COMPANY, INC. [US/US]; 800 Veterans Memorial Highway, Hauppauge, NY 11788 (US). <b>(72) Inventor:</b> WENIG, Jeffrey ; 9 Dickens Avenue, Dix Hills, NY 11746 (US). <b>(74) Agents:</b> BURKE, Henry, T. et al.; Wyatt, Gerber, Shoup, Scobey & Badie, 261 Madison Avenue, New York, NY 10016 (US).		<b>(81) Designated States:</b> AT (European patent), BE (European patent), CH (European patent), DE (European patent), FR (European patent), GB (European patent), IT (European patent), JP, LU (European patent), NL (European patent), SE (European patent).  <b>Published</b> <i>With international search report.</i>
<b>(54) Title:</b> AEROSOL COMPOSITIONS FOR NASAL DELIVERY OF VITAMIN B <sub>12</sub>  <b>(57) Abstract</b>  Aerosol compositions useful for the nasal administration of a vitamin B <sub>12</sub> and methods of administration.  <div style="text-align: center; margin-top: 100px;"></div>		

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AEROSOL COMPOSITIONS FOR NASAL  
DELIVERY OF VITAMIN B<sub>12</sub>

BACKGROUND OF THE INVENTION

5 This invention is concerned with aerosol compositions for nasal administration of a vitamin B<sub>12</sub> to a human suffering a vitamin B<sub>12</sub> deficiency. It is concerned also with methods of administering such compositions.

10 Cyanocobalamin is a vitamin B<sub>12</sub>, and is one of the B<sub>12</sub> class of vitamins which includes vitamin B<sub>12a</sub> (hydroxocobalamin), vitamin B<sub>12b</sub> (aquacobalamin), vitamin B<sub>12b</sub> (nitrilcobalamin), coenzyme B<sub>12</sub> (5'-deoxyadenosine cobalamine) and methyl B<sub>12</sub> (methyl cobalamine). Cyanocobalamin is the principal member of the class, and the most widely employed in medicine. This  
15 invention will be described as it relates to cyanocobalamin, but those skilled in the art will recognize that the invention is applicable to the class.

20 Vitamin B<sub>12</sub> is an essential compound for normal growth, hematopoiesis, production of all epithelial cells and maintenance of myelin throughout the nervous system. It was first isolated from liver concentrate by Rickes and his coworkers in 1948 and structurally elucidated by Hodgkin and her coworkers in the late 1950's. It is currently commercially available as a tablet and as an injectable.

25 Therapeutically, vitamin B<sub>12</sub> is employed in the treatment of a variety of B<sub>12</sub> deficiency afflictions, principally anemias such as pernicious and diphyllobothrium latum. Although the minimum  
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daily requirement of vitamin B<sub>12</sub> is approximately -.1ug, the generally prescribed initial therapeutic dose is 100 to 1000ug given intramuscularly. Maintenance therapy with vitamin B<sub>12</sub> is usually 100ug intramuscularly, monthly and must be continued for life.

Since pernicious anemia is often a disease of later years when many sufferers have reduced muscle mass or are atrophic, repeated intramuscular injections of vitamin B<sub>12</sub> can be inconvenient, painful and often require doctor's visits. In some cases at least in the early stages, hospitalization is required. As a result, there is a need for a more convenient, less painful and less expensive method of administering vitamin B<sub>12</sub>, particularly one that would not require hospitalization or repeated physician contacts.

Unfortunately, up to the present time no efficient method of administering B<sub>12</sub> which will achieve therapeutically useful blood levels of the vitamin except parenteral administration has been devised.

In 1953 and 1954 Monto et al in Am. J. Med. Sci., 223, 113 (1953) and Arch. of Int. Med. 93,219 (1954) described administration of B<sub>12</sub> by nasal inhalation and instillation. The vehicles for administration were aqueous isotonic sodium chloride solution and lactose powder. Although the results were reported as effective, safe and economical, the fact is that parenteral administration remains the only method regarded by the medical community as a safe, reliable and effective method for treating vitamin B<sub>12</sub> deficiencies in humans. No composition for nasal inhalation or instillation has become commercially available for nasal administration to mammals. There have been no published descriptions of compositions for nasal administration of a vitamin B<sub>12</sub> by aerosol techniques of which applicant is aware.

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The difficulty with nasal instillation by nasal dosage as the procedure is described in the cited articles is that most of the B<sub>12</sub> passes immediately into the throat. It is not in contact with the nasal mucosa for a sufficient period of time to permit  
5 useful and uniform absorption. Most of the B<sub>12</sub> so administered is, in fact wasted.

Aerosol compositions have now been discovered for the nasal administration of B<sub>12</sub> in contact with the nasal mucosa for an extended period of time. During the time the compositions are in  
10 such contact, the B<sub>12</sub> is uniformly absorbed from the compositions through the nasal mucosa and is then uniformly distributed systemically. The use of the compositions, because of the efficiency with which the B<sub>12</sub> is absorbed allows the use much lesser amounts of B<sub>12</sub> than is normally present in parenteral B<sub>12</sub>  
15 compositions. Moreover, since the patient can self administer the B<sub>12</sub>, the need for hospitalization or physician contacts is minimized and may even be eliminated.

#### THE INVENTION

This invention provides vitamin B<sub>12</sub> containing aerosol  
20 compositions specifically formulated for nasal administration which will retain the B<sub>12</sub> in contact with the nasal mucosa for a sufficiently long period of time to permit consistent, continuous and uniform absorption of therapeutically effective amounts of a vitamin B<sub>12</sub> through the nasal mucous membrane.

25 The invention, therefore comprises aerosol compositions containing a therapeutically effective amount of vitamin B<sub>12</sub>. More specifically it comprises therapeutic compositions in aerosol form for nasal administration. The B<sub>12</sub> is in an isotonic aqueous buffer and is sealed in a container equipped with a  
30 metering valve which when actuated will provide a spray of particles in which the particle size of the droplets of the spray

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is from 5 to 50 microns. The invention also comprises the method of using the compositions to treat humans afflicted with a vitamin B<sub>12</sub> deficiency.

5 The pH of the compositions of the invention is from about 4 to 6. At this pH, B<sub>12</sub> is stable so that the compositions have a shelf life which may be a year or more. Additionally, at this pH, irritation of the nasal mucosa is minimal. The pH is maintained with a physiologically acceptable buffer composition, suitably an acetate, phosphate, phthalate, borate, or other buffer.

10 An acetate buffer is preferred for convenience and economy.

The isotonicity of the composition is accomplished using sodium chloride, or other pharmaceutically acceptable agent such as dextrose, boric acid, sodium tartrate or other inorganic or organic solute. Sodium chloride is preferred particularly for buffers containing sodium ions.

20 The compositions of this invention may contain a humectant to inhibit drying of the mucous membrane and to prevent irritation. Any of a variety of humectants can be employed including, for example sorbitol, propylene glycol or glycerol. The concentration will vary with the selected agent, although the presence or absence of these agents, or their concentration is not an essential feature of the invention.

25 An enhanced absorption of B<sub>12</sub> across the mucous membrane may be accomplished employing a surfactant. Typically useful surfactants for these therapeutic compositions include polyoxyethylene derivatives of fatty acid partial esters of sorbitol anhydrides such as Tween 80, Polyoxyl 40 Stearate, Polyoxyethylene 50 Stearate and Octoxynol. The usual concentration is from 1% to 10% based on the total weight.

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A preservative may be employed to increase the shelf life of the compositions. Benzyl alcohol is suitable, although a variety of preservatives including, for example, Parabens, thimerosal, chlorobutanol, or benzalkonium chloride may also be employed. A  
5 suitable concentration of the preservative will be from 0.02% to 2% based on the total weight, although there may be appreciable variation depending upon the agent selected.

The compositions of the invention are dispensed from a sealed container equipped with a metering valve which when  
10 actuated releases a spray in which the particle size of the spray droplets is from about 5 to 50 microns, preferably 10 to 20 microns. It has been found that if the spray droplets are below  
\* this range, they go directly through the nasal passages into the lungs. If they are larger, they coalesce into large drops which  
15 either run out of the nose or down into the throat.

Suitable containers and metering valves are available commercially and need not be described here. They are available for use in packaging systems which deliver the aerosol compositions by all of the conventional aerosol techniques.  
20 These include mechanical pumps in which delivery is made by movement of a piston; compressed air mechanisms in which delivery is made by hand pumping air into the container; compressed gas techniques in which delivery is made by the controlled release of a compressed gas in the sealed composition; and liquid propellant  
25 techniques in which a low boiling liquid hydrocarbon or halohydrocarbon is vaporized to exert a pressure and force the aerosol composition through the metered valve. All of these systems are useful in the practice of this invention.

The most widely employed compressed gas for delivering  
30 aerosol compositions is nitrogen. The principal hydrocarbon is butane, although other low boiling hydrocarbons can be used in pure or mixed form. Fluorocarbons of the Freon series are useful in the invention. These include, for example, Freon 11, 12 and 14 and Fluorocarbon-FC152A.

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All of the foregoing systems and propellants are useful for the nasal administration of the aerosol compositions of this invention.

Due to the efficiency with which B<sub>12</sub> is absorbed from the compositions of this invention, a therapeutically effective amount of B<sub>12</sub> for nasal administration will normally be appreciably less than for conventional methods of administration. Typically the concentrations of B<sub>12</sub> in the compositions of this invention will be from about 0.05% to 1% by weight based on the total weight. The concentration may vary considerably however with the selected method of delivery. If the composition is a simple aqueous solution of B<sub>12</sub>, possibly including excipients in solution or suspension under a compressed gas, the preferred concentration will be within the above range. But if the composition also contains propellants, the concentration of B<sub>12</sub> might vary. The important point is that the concentration be selected so that, acting together with the selected metering valve, each spray will deliver a dosage unit of from about 50 to 1000 micrograms. It is of course possible to design an equivalent combination of concentration and metering valves so that a dosage unit containing 50 to 1000 micrograms of B<sub>12</sub> is delivered by two, three or even more valve actuations and resulting sprays.

The following aerosol compositions of this invention are useful for delivery by compressed gas systems or by mechanical pumps.

	Benzalkonium Chloride NF	0.020 g
	Thimerosal USP	0.002 g
	Acetic Acid NF	0.100 g
30	Sodium Acetate (Anhydrous) USP	0.270 g
	Sodium Chloride USP	0.820 g
	Cyanocobalamin USP	0.200 g
	Water, Purified USP	q.s. 100.000 ml

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Phenylmercuric Acetate NF	0.002 g
Acetic Acid NF	0.100 g
Sodium Acetate (Anhydrous) USP	0.270 g
Boric Acid NF	1.740 g
Cyanocobalamin USP	0.500 g
Water, Purified USP	q.s. 100.000 ml

Benzalkonium Chloride NF	0.020 g
Phenylmercuric Acetate NF	0.002 g
Acetic Acid NF	0.100 g
Sodium Acetate (Anhydrous) USP	0.270 g
Boric Acid NF	1.740 g
Cyanocobalamin USP	1.000 g
Water, Purified USP	q.s. 100.000 ml

Other compositions of this invention are produced by dissolving the B<sub>12</sub> in a solvent which is miscible with the selected propellant and taking the solution up in the propellant. The resulting solution is sealed in an appropriate container having a metered valve. Suitable solvents include, for example, ethylene glycol and polyethylene glycol. When the valve is actuated the B<sub>12</sub> is expelled in the solution and deposits on the nasal mucosa.

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WHAT IS CLAIMED IS

1. A therapeutic composition in aerosol form for nasal administration comprising a therapeutically effective amount of a vitamin B<sub>12</sub> in an isotonic aqueous buffer at a pH of from about 4 to 6 in an aerosol formulation in a sealed container equipped with a metering valve which when actuated provides a spray of particles in which the particle size is from 5 to 50 microns.
2. A therapeutic composition of Claim 1 wherein the vitamin B<sub>12</sub> is cyanocobalamin.
3. A composition of Claim 1 wherein the spray particle size is 10 to 20 microns.
4. A therapeutic composition in aerosol form for nasal administration containing a vitamin B<sub>12</sub> in an isotonic aqueous buffer at a pH of from about 4 to 6 in an aerosol formulation is a sealed container equipped with a metering valve which when actuated provides a spray of particles in which the particle size is from 5 to 50 microns each separate spray containing from 50 to 1000 micrograms of a vitamin B<sub>12</sub>.
5. A therapeutic composition as in Claim 4 wherein the vitamin B<sub>12</sub> is cyanocobalamin.
6. A therapeutic composition as in Claim 4 or 5 wherein the spray particle size is 10 to 20 microns.
7. A method of treating a human for a vitamin B<sub>12</sub> deficiency which comprises nasal administration by aerosol spray to a human in need of such treatment of an aerosol composition containing a therapeutically effective amount of a vitamin B<sub>12</sub> in an isotonic aqueous buffer at a pH of from about 4 to 6 from a container in

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which the composition is sealed, said container equipped with a metering valve which when activated provides a spray of particles in which the particle size is 5 to 50 microns.

8. A method as in Claim 7 wherein the vitamin B<sub>12</sub> is cyanocobalamin.

9. A method as in Claim 7 or 8 wherein the particle size is 10 to 20 microns.

# INTERNATIONAL SEARCH REPORT

International Application No PCT/US86/00665

<b>I. CLASSIFICATION OF SUBJECT MATTER</b> (If several classification symbols apply, indicate all) <sup>3</sup>		
According to International Patent Classification (IPC) or to both National Classification and IPC		
IPC <sup>4</sup> : A61L 9/04; A61K 31/70; A61M 11/00; B05B 7/30; A61M 37/00		
U.S.: 424/45; 514/52; 128/200.14, 200.23; 239/350; 604/140		
<b>II. FIELDS SEARCHED</b>		
Minimum Documentation Searched <sup>4</sup>		
Classification System	Classification Symbols	
U.S.	424/45; 514/52; 128/200.14, 200.23; 239/350; 604/140	
Documentation Searched other than Minimum Documentation to the Extent that such Documents are Included in the Fields Searched <sup>5</sup>		
CAS-ON-LINE: Vitamin B <sub>12</sub> /Cyanocobalamin & Aerosol		
<b>III. DOCUMENTS CONSIDERED TO BE RELEVANT</b> <sup>14</sup>		
Category <sup>6</sup>	Citation of Document, <sup>16</sup> with indication, where appropriate, of the relevant passages <sup>17</sup>	Relevant to Claim No. <sup>18</sup>
Y	U.S., A. 2,746,796 (ST. GERMAIN) 22 May 1956, see Figures 1 and 2, column 1, lines 41- 43 and 46-57 and claim 2.	1-9
Y	U.S., A. 2,914,222 (MESHBERG) 24 November 1959, see Figure 7, column 1. lines 45-48 and claim 1.	1-9
Y	U.A., A. 4,525,341 (DEIHL) 25 June 1985, see column 1, lines 6-9, column 2, lines 1-2 and 9-11 and Example 1 in column 4.	1-9
<p><sup>6</sup> Special categories of cited documents: <sup>15</sup></p> <p>"A" document defining the general state of the art which is not considered to be of particular relevance</p> <p>"E" earlier document but published on or after the International filing date</p> <p>"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</p> <p>"O" document referring to an oral disclosure, use, exhibition or other means</p> <p>"P" document published prior to the international filing date but later than the priority date claimed</p> <p>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</p> <p>"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step</p> <p>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.</p> <p>"&amp;" document member of the same patent family</p>		
<b>IV. CERTIFICATION</b>		
Date of the Actual Completion of the International Search <sup>3</sup>	Date of Mailing of this International Search Report <sup>3</sup>	
17 June 1986	20 JUN 1986	
International Searching Authority <sup>1</sup>	Signature of Authorized Officer <sup>20</sup>	
ISA/US	DOUGLAS W. ROBINSON	

## FURTHER INFORMATION CONTINUED FROM THE SECOND SHEET

X

Chemical Abstracts, Volumn 66,  
No. 15, issued 10 April, 1967  
(Columbus, Ohio, U.S.A),  
(N.K. SHINTON) "Vitamin B<sub>12</sub>  
absorption by inhalation" see  
page 6024, column 2, the  
abstract No. 64246e,  
Brit. J. Haematol.  
12(1), 75-9(1967)(Eng.)

1-9

V. ☐ OBSERVATIONS WHERE CERTAIN CLAIMS WERE FOUND UNSEARCHABLE <sup>10</sup>

This international search report has not been established in respect of certain claims under Article 17(2) (a) for the following reasons:

1. ☐ Claim numbers ..... because they relate to subject matter <sup>12</sup> not required to be searched by this Authority, namely:

2. ☐ Claim numbers ..... because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out <sup>13</sup>, specifically:

VI. ☐ OBSERVATIONS WHERE UNITY OF INVENTION IS LACKING <sup>11</sup>

This International Searching Authority found multiple inventions in this international application as follows:

1. ☐ As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims of the international application.

2. ☐ As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims of the international application for which fees were paid, specifically claims:

3. ☐ No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claim numbers:

4. ☐ As all searchable claims could be searched without effort justifying an additional fee, the International Searching Authority did not invite payment of any additional fee.

## Remark on Protest

- ☐ The additional search fees were accompanied by applicant's protest.  
☐ No protest accompanied the payment of additional search fees.

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